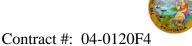
DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials Quality Assurance and Source Inspection

Bay Area Branch 690 Walnut Ave.St. 150 Vallejo, CA 94592-1133 (707) 649-5453 (707) 649-5493



Cty: SF/ALA Rte: 80 PM: 13.2/13.9

File #: 6<u>9.yy</u>

DAILY PROJECT JOURNAL

Prime Contractor: American Bridge/Fluor Enterprises, a JV Report No: DPJ-000040 **Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island Dated: 10-Jan-2007

Location: Shanghai, China

Submittals(New / Total): CWR's: 0 / 0 HSR's: 0 / 0 NCR's: 0 / 0			
Item	Title	Detail	
1	Major component movement	onducted welding of the following PQR test plates:	
		1G Flux Core Arc Welding (FCAW) / Submerged Arc Welding (SAW)	
		procedure identified as HP-2006117-2 on 60mm HPS 485W (non-standard	
		joint due to ceramic backing). Welding is complete.	
		1G Flux Core Arc Welding (FCAW) procedure identified as HP-2006116	
		on 60mm HPS 485W (non-standard joint due to ceramic backing). Weldir	
		is complete.	
		1G Flux Core Arc Welding (FCAW) procedure identified as HP-2006128	
		on 75mm A709-345 (non-standard joint due to 20mm root). Welding is no	
		complete and will continue Wednesday, 1-10-07.	
		2F Flux Core Arc Welding (FCAW) procedure identified as HP-2006126	
		26mm HPS 485W fillet welds. Welding is complete.	
		1F Submerged Arc Welding (SAW) proce	dure identified as HP-2006139 on
		26mm A709-345 fillet welds. Welding w	as performed on the single pass
		fillet weld; however, the measured throat	was only 6mm. They were
		intending to weld a 10mm fillet weld. ZP	MC to discuss and possibly
		change procedure.	
2	Key conversations ZPMC Testing Center Director Mr. Liu Liu informed QA that the		iu informed QA that the
		Radiography for one of the 75mm PQR's was perform	
		the placement of the Image Quality Indicator (IQI). Mr. Liu Liu asked if	
		this was "OK" and if they could proceed. QA informed Mr. Liu Liu that	
		RT film must meet the code requirements.	
3	Quality Assurance Inspectors per shift	per shift 3 AM	
		0 PM	

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(Continued Page 2 of 2)

Inspected By:McClary,DavidQuality Assurance InspectorReviewed By:Lowry,PatrickQA Reviewer